

Pilot Operated Check Valves Sandwich Plates



HA 5021 7/2012

Size 06 (D 03) • 320 bar (4600 PSI) • 60 L/min (15.9GPM)

Replaces HA 5021 5/2008

B1 P1

B2 P2

Å

T1 A1

Τ2 Α2

- □ Sandwich plate design for use in vertical stacking assemblies
- Three models:
 - leakfree closure in lines A and B
 - leakfree closure in line A
 - leakfree closure in line B
- Installation dimensions to ISO 4401 / DIN 24 340



sandwich plate design used to give leakfree closure of one or two actuator ports under pressure, even during long idle periods.

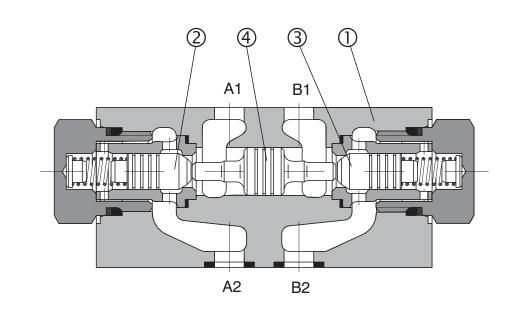
The valve consists of the cast iron housing (1), one or two check valves (2), (3) and the pilot piston (4).

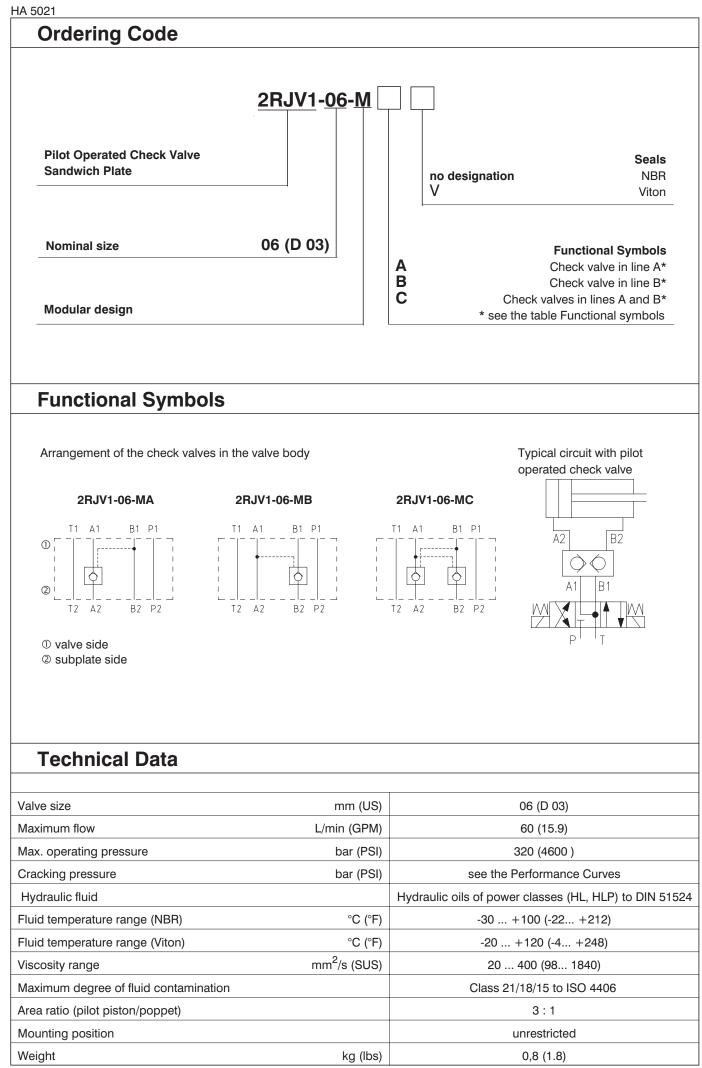
When fluid flows from A1 (B1) to A2 (B2) it opens the check valve (2), (3) and at the same time shifts the pilot piston (4) to the right (left), thus opening the way $B2 \rightarrow B1$ $(A2 \rightarrow A1)$. When the pressure drops (i. e. after shifting

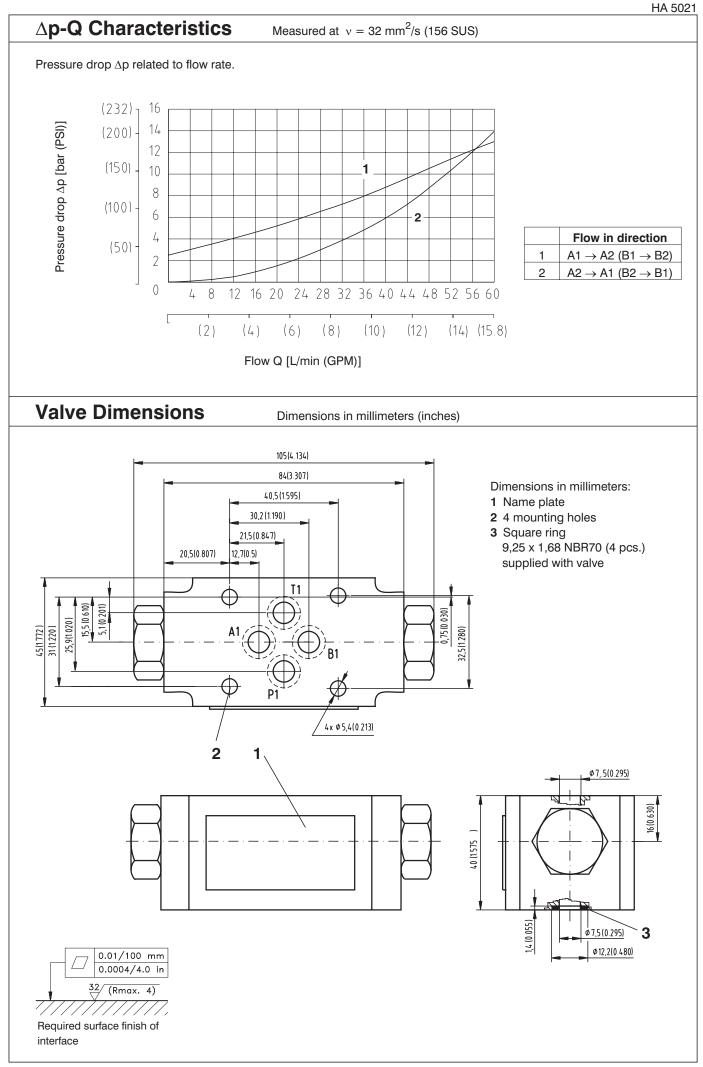
Model 2RJV1-06 are pilot operated check valves in a the directional valve into its middle position), the springs push the poppets onto the seats and the circuit between the check valve and the cylinder is closed.

To ensure that the poppet valves seat properly, the actuator ports A2 and B2 of the directional valve should be connected to tank T in neutral position (functional symbol Y).

The valve body is phosphate coated, the surfaces of the other parts are zinc coated.







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Spare Parts	are Parts Dimensions in millimeters		
Seal kit			
Туре	Dimensions, quantity		
	Square ring	O-ring	Ordering number
Standard NBR 70	9,25 x 1,68 (4 pcs.)	-	28551800
	3,20 X 1,00 (+ p03.)		20001000

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9,25 x 1,78 (4 pcs.)

28551900

Caution!

Viton

- The plastic packaging is recyclable.
- Studs bolt must be ordered separately. For stud kits see data sheet HU 0030.
- Certified documentation is available per request.

ARGO-HYTOS s.r.o. CZ - 543 15 Vrchlabí Tel.: +420-499-403111, Fax: +420-499-403421 E-mail: sales.cz@argo-hytos.com www.argo-hytos.com